

Training Modules MC20

General

MC20 is a Graphic Human Machine Interface used for single presses, rebuilds and "low demand" lines.

The system include components from two manufacturers:

- Siemens PLC S7-400 & Operator panel OP27-MP270
- Allen Bradley Control Logix & Operator PanelView 900

MC20 Operator Level Training

This module is intended for a "stand alone" press.

Prerequisites:

No prior knowledge is required.

Course topics:

- Safety
- Controls
- Main control panel
- Two-hand control device
- Other control devices
- Getting started
- Operator's terminal
- MC 20 software
- What is shown on the screen?
- MC20 general functions
- How to use Help
- Login / logout
- Menu system – Presses

Duration	No of participants
16 hours	Max 8
2 days	

- Alarm list
- Alarms
- Basics of press programming
- Hands-on training

