

Training Modules MC32 Press

General

MC32 is a Graphic Human Machine Interface that runs under Windows NT & XP.

It is used for controlling hydraulic presses, roll feeders, transfers, CD-robots and blank feeders.

MC32 Setter Level Training

This module is intended for a “stand alone” press.

Prerequisites:

MC32 Operator Level Training and a good knowledge in tooling.

Course topics:

- Safety
- MC32 user management
- System architecture
- Press programming
- Basics
- Machine recipe
- Recipe change
- Recipe base
- Sequence
- AND-condition
- Step-data
- Tool supervision
- Cushion pins
- Recipe options
- Recipe examples

Duration	No of participants
24 hours	Max 8
3 days	

- Running instructions
- Manual operation
- Automatic cycle – start/stop, Light guard
- Automatic cycle – start/stop, Two-hand control
- Hands-on training

